Wednesday, 2/8/2006 11:37:01 AM,

User:

Linda Lacelle

**Process Sheet** 

Customer : CU-DAR001 Dart Helicopters Services

**Job Number** : 25740 : 10346 **Estimate Number** 

P.O. Number :NA

: 2/8/2006 This Issue

: NIA

: 24970

.S.O. No. : NIA

SEE COMMENT BELOI

Type : LANDING GEAR

Part Number

**Drawing Name** 

: D2596

: 205 SKIDTUBE "I" BEAM

**Drawing Number** 

: D2596 REV C

**Project Number Drawing Revision** 

Due Date -

Material

**Previous Run** Written By

Comment

Prsht Rev.

First Issue

Checked & Approved By

Est: D 99.02.02 Changed QA to QC, Added Step 6 and Cost: D

**Additional Product** 

Job Number:



Seq. #: **Machine Or Operation:** 1.0 D25003100

Description:

Ext'n -'I' Beam Web 4'

Comment: Qty.:

1.0000 Each(s)/Unit

Total: 20.0000 Each(s)

Extrusion "I" Beam Web 4"

Pick; . Qtv

Part Number D2500-3-100

Description Extrusion

Batch

2.0

LANDING GEAR 1



Comment: LANDING GEAR RESOURCE 1

2- Use Jig DT8093 to drill pilot holes #30 4 1/2 06 - 02 - 14 9 Opén to 0:625" diameter using a uni-bit 27 p. 06 - 02 - 14

1- Cut D2500-3-100 to length: 99.5" /m. 06-02-14





3.0



Comment: HAND FINISHING RESOURCE #1

Acid Etch and Alodine per QSI 005 4.1

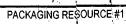
06 -02-14



4.0

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

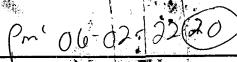


5.0 **PACKAGING 1** 



Comment: PACKAGING RESOURCE #1

Identify and Stock Location: / (>





## Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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	:										
			•	•			į.				
Part No		PAR #: Fault Category: No	CP: Ves	No DQ	10.	Date: ∩	( k )				

1					QA: N/C Closed:		Date:				
NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
DATE	Ī	Description of NC Section A	Corrective Action Section B			Verification	Ammerial	Approval			
	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
								<del>!</del>			
	}										
·											
i.											

NOTE: Date & initial all entries

Date: User:

Wednesday, 2/8/2006 11:37:01 AM

Linda Lacelle

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 SKIDTUBE "I" BEAM

Job Number: 25740

Part Number: D2596

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

DC

DOCUMENT CONTROL

Inspection Level 21

Comment: DOCUMENT CONTROL

06/02/03

Job Completion



U 06.02.23

